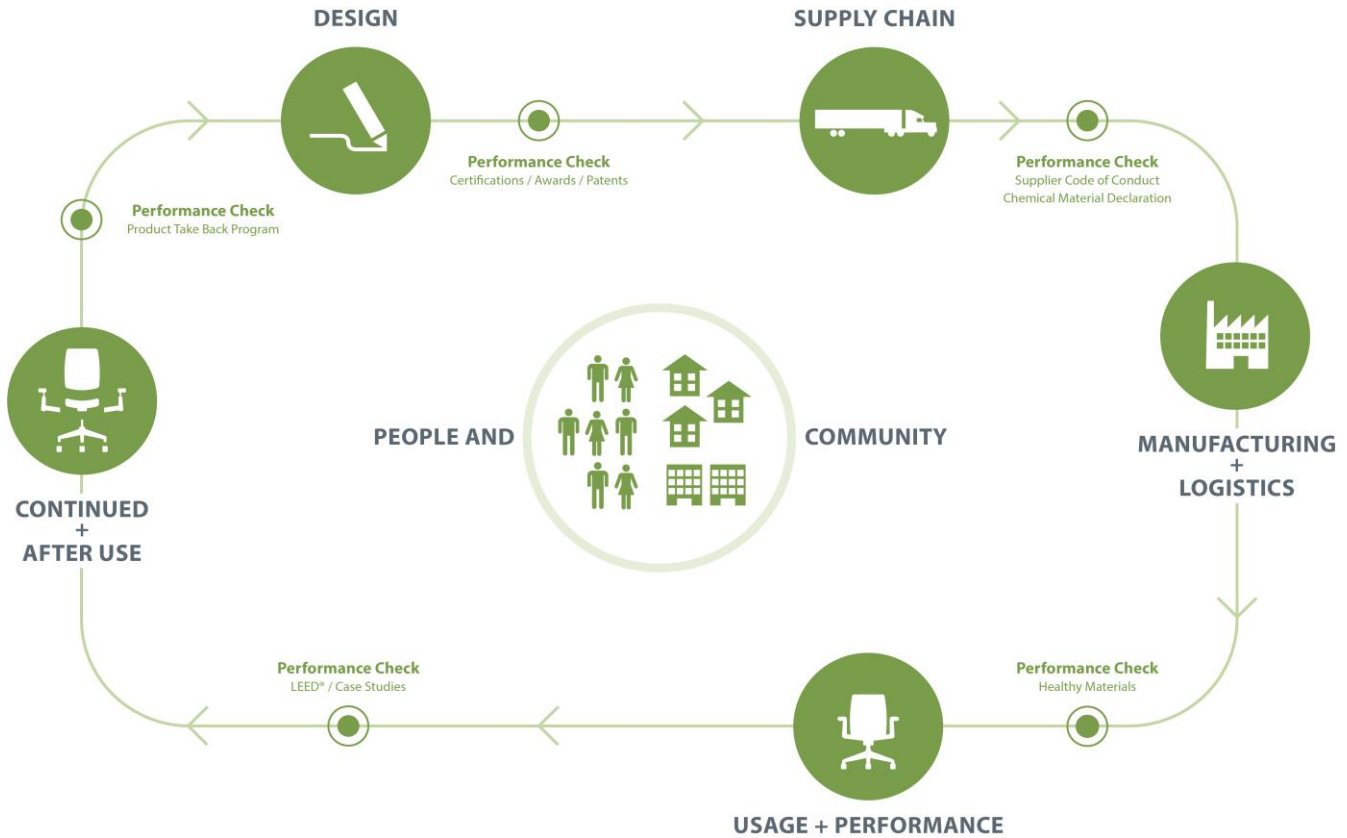




Masters Series ®

Category: Wood Casegoods

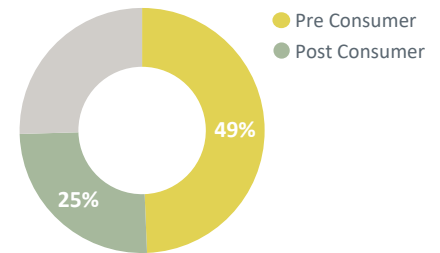


Masters Series wood casegoods give designers the choices they need to create beautiful, personalized environments and support sustainability principles. This complete private office line offers a wide selection of materials for durable, crafted workspaces.

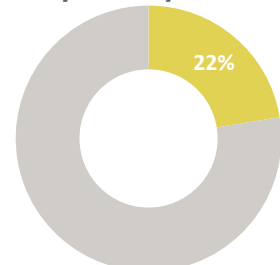
Masters Series is manufactured in a zero landfill, ISO 9001 and ISO 14001 certified facility in Big Rapids, Michigan and is transported in freight vehicles with optimized volume for efficient use of loading space. When a product reaches the end of its useful life, customers and partners are encouraged to avoid landfilling and instead pursue second life options.

Material	Material Weight
Particleboard	586.60 lbs (73%)
Steel	161.20 lbs (20%)
Other	19.86 lbs (2%)
Wood	19.00 lbs (2%)
Surface Finish	16.34 lbs (2%)
Total	803.00 lbs (100%)

Recycled Content



Recyclability

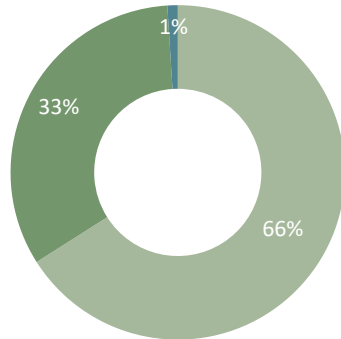


Life Cycle Assessment (LCA)

Carbon Footprint	1620 kg CO ² eq.
Acidification	8.67 kg SO ₂ eq.
Eutrophication	1.010 kg N eq.
Smog	175.0 kg O ₃ eq.

Impact by Life Cycle Stage

- Manufacturing
- Distribution
- End of Life



Material Chemistry

Haworth is committed to providing our customers with products that support safe and healthy environments. We are working diligently toward the ongoing reduction of hazardous chemicals associated with parts and materials we source, as new safer alternatives become commercially available.

These include, among others, PVC, benzidine dyes, hexavalent chromium, certain hazardous phthalates, PBDE flame retardants, and those chemicals known to contribute towards ozone depletion.

We are committed to achieving our goal of being transparent with our customers on our progress.

Haworth Banned Chemical List Compliant

Certifications



Greenguard Certified

Certification # 25212-410

Refer to spot.ul.com for certificate



FSC® certified wood is available

as a standard product offering

Chain of Custody Code: SCS-COC-001218



BIFMA level 2 certified

Refer to NSF.org for certificate



mindful MATERIALS

This product can be found in Haworth's mM library

Building Standards

In support of building standards such as Leadership in Energy and Environmental Design, LEED® v4 and WELL Building Standard®v2:

Low Emitting Materials:

- Most Haworth products comply with ANSI/BIFMA e3-2014e Credit 7.6.1 and 7.6.2 demonstrated via GREENGUARD certificates found on spot.ul.com

Responsible Sourcing of Raw Materials:

- Most Haworth wood products are available as FSC® Mix 70%.
- Most Haworth products are composed of high recycled content.

Environmental Product Declarations (EPDs):

- Product-specific Type III EPDs are available for select high-volume products.