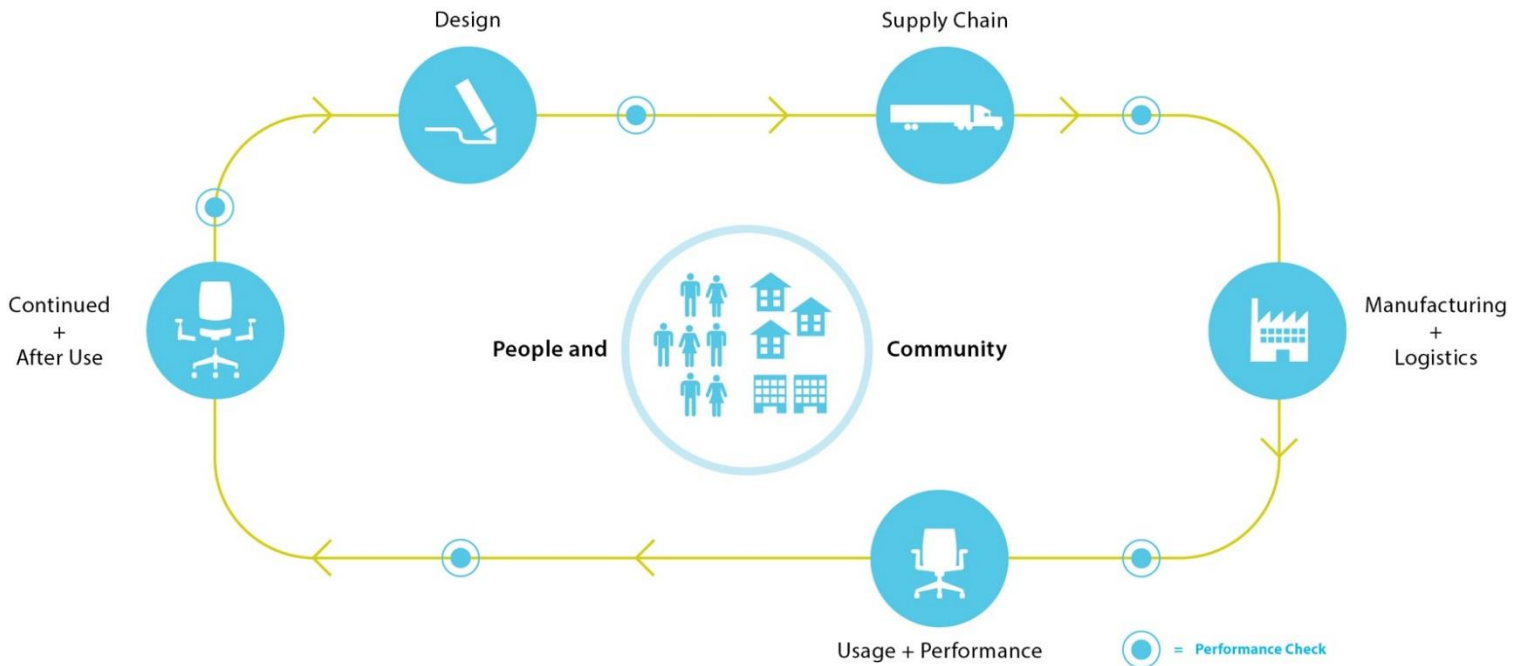


Poppy™ Lounge

PRODUCT CATEGORY: SEATING

PRODUCT ENVIRONMENTAL DATA SHEET

SECTOR: NORTH AMERICA



Poppy Lounge is manufactured in a zero landfill, ISO 14001 certified facility in Conover, NC, USA.

HAWORTH®

Today's thinkers, creators, and doers seek meaningful spaces that support their work - spaces that are easy-going and purposeful. Poppy helps furnish comfortable, flexible spaces that can support a variety of work processes to foster the creative performance crucial for innovation

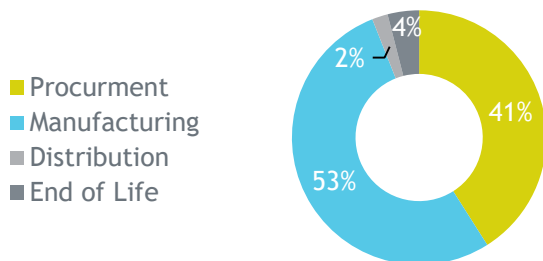
Material	Material Weight		Recycled Content		Recyclability
Wood	14.60 lbs	(34%)			
Steel	14.51 lbs	(34%)			
Foam	10.90 lbs	(26%)			
Fabric	1.69 lbs	(4%)			
Plastic	0.56 lbs	(1%)			
Other	0.26 lbs	(1%)			
Total	42.52 lbs	(100%)			<p>■ Pre-Consumer ■ Post Consumer</p>



LIFE CYCLE ASSESSMENT (LCA)

Carbon Footprint	120 kg CO ₂ eq.
Acidification	0.44 kg SO ₂ eq.
Eutrophication	0.13 kg N eq.
Ozone Depletion	1.3E-06 kg CFC11 eq.
Smog	6.2 kg O ₃ eq.

Impact by Life cycle Stage



CERTIFICATIONS



level™ 2 certified
Refer to website, [BIFMA level listing](#) for certificate



GREENGUARD certified
Certification # 80545-410



MATERIAL CHEMISTRY

We believe that our products should be safe for humans and the environment. That's why we are working diligently to identify and eliminate chemicals of concern in the materials we source. While we have identified more than 870 chemicals that we plan to eliminate from our products throughout the next 10 years, we have identified 56 chemicals that we plan to eliminate by 2018.

These include, among others, PVC, benzidine dyes, ozone depletors, hexavalent chromium, certain hazardous phthalates, and PBDE flame retardants. We are committed to achieving this goal and being transparent with our customers about our progress.

WELL BUILDING STANDARD®

With the advent of the first wellness-based building standard, pioneered by DELOS, Haworth was eager to implement the WELL Building Standard both in our products and showrooms globally. Haworth has the first WELL Certified project in Asia - our Shanghai showroom, as well as the first WELL certified office furniture showroom in the US - our LA showroom.

- Adaptable and flexible - our Integrated Palette™ ensures products are designed with flexibility and adaptability in mind
- Low emitting materials - major products are Greenguard certified
- Non-toxic materials - major products are free of chemicals of concern including urea-formaldehyde (green core option)
- Material transparency - chemical (HPD) and life-cycle (EPD) assessments are in the development process