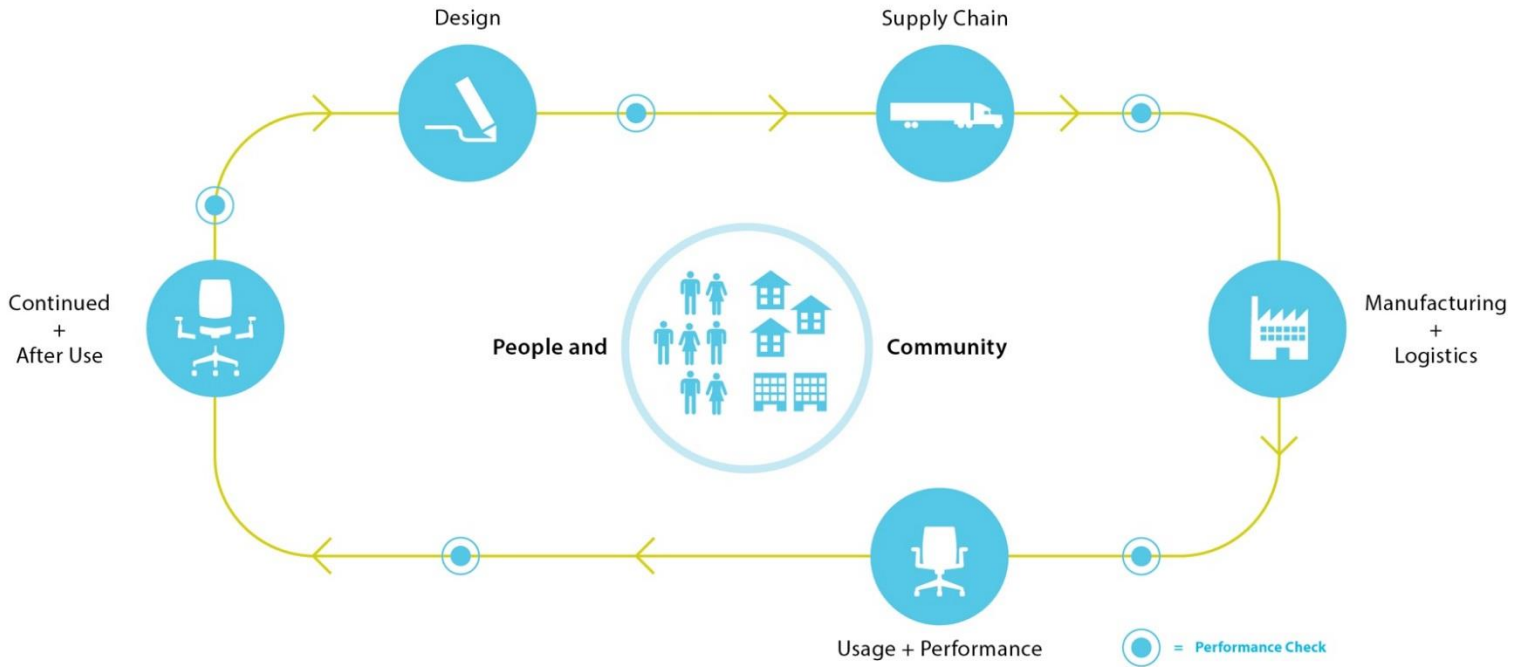


Riverbend™ Lounge

PRODUCT CATEGORY: SEATING

PRODUCT ENVIRONMENTAL DATA SHEET

SECTOR: NORTH AMERICA



Riverbend Lounge is manufactured in a zero landfill, ISO 14001 certified facility in High Point, NC, USA.

HAWORTH®

Riverbend lounge offers solutions designed for short-term spaces that support people's needs for a variety of purposeful work settings—from open, collaborative spaces to areas for quiet contemplation. Its vast array of configuration possibilities and scalability of design offer flexibility for smart space planning within a wide range of environments and floorplate sizes.

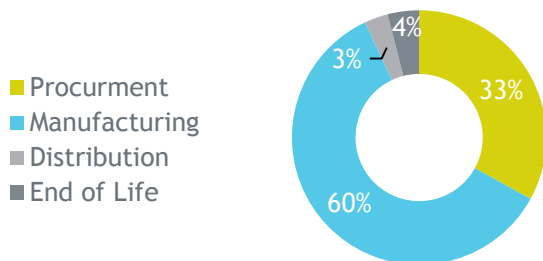
Material	Material Weight	Recycled Content	Recyclability
Wood	24.73 lbs (63%)	<p>2% Pre-Consumer 3% Post Consumer</p>	<p>23%</p>
Foam	5.50 lbs (14%)		
Steel	4.89 lbs (12%)		
Fabric	2.78 lbs (7%)		
Cardboard	1.58 lbs (4%)		
Other	0.08 lbs (0%)		
Total	39.55 lbs (%)		



LIFE CYCLE ASSESSMENT (LCA)*

Carbon Footprint	89 kg CO ₂ eq.
Acidification	0.33 kg SO ₂ eq.
Eutrophication	0.11 kg N eq.
Ozone Depletion	1.11E-06 kg CFC11 eq.
Smog	4.7 kg O ₃ eq.

Impact by Life cycle Stage



CERTIFICATIONS



GREENGUARD certified
 Certification #102438-410



Level 2 certified



MATERIAL CHEMISTRY

We believe that our products should be safe for humans and the environment. That's why we are working diligently to identify and eliminate chemicals of concern in the materials we source. While we have identified more than 870 chemicals that we plan to eliminate from our products throughout the next 10 years, we have identified 56 chemicals that we plan to eliminate by 2018.

These include, among others, PVC, benzidine dyes, ozone depletors, hexavalent chromium, certain hazardous phthalates, and PBDE flame retardants. We are committed to achieving this goal and being transparent with our customers about our progress.

WELL BUILDING STANDARD®

With the advent of the first wellness-based building standard, pioneered by DELOS, Haworth was eager to implement the WELL Building Standard both in our products and showrooms globally. Haworth has the first WELL Certified project in Asia - our Shanghai showroom, as well as the first WELL certified office furniture showroom in the US - our LA showroom.

- Adaptable and flexible - our Integrated Palette™ ensures products are designed with flexibility and adaptability in mind
- Low emitting materials - major products are Greenguard certified
- Non-toxic materials - major products are free of chemicals of concern including urea-formaldehyde (green core option)
- Material transparency - chemical (HPD) and life-cycle (EPD) assessments are in the development process