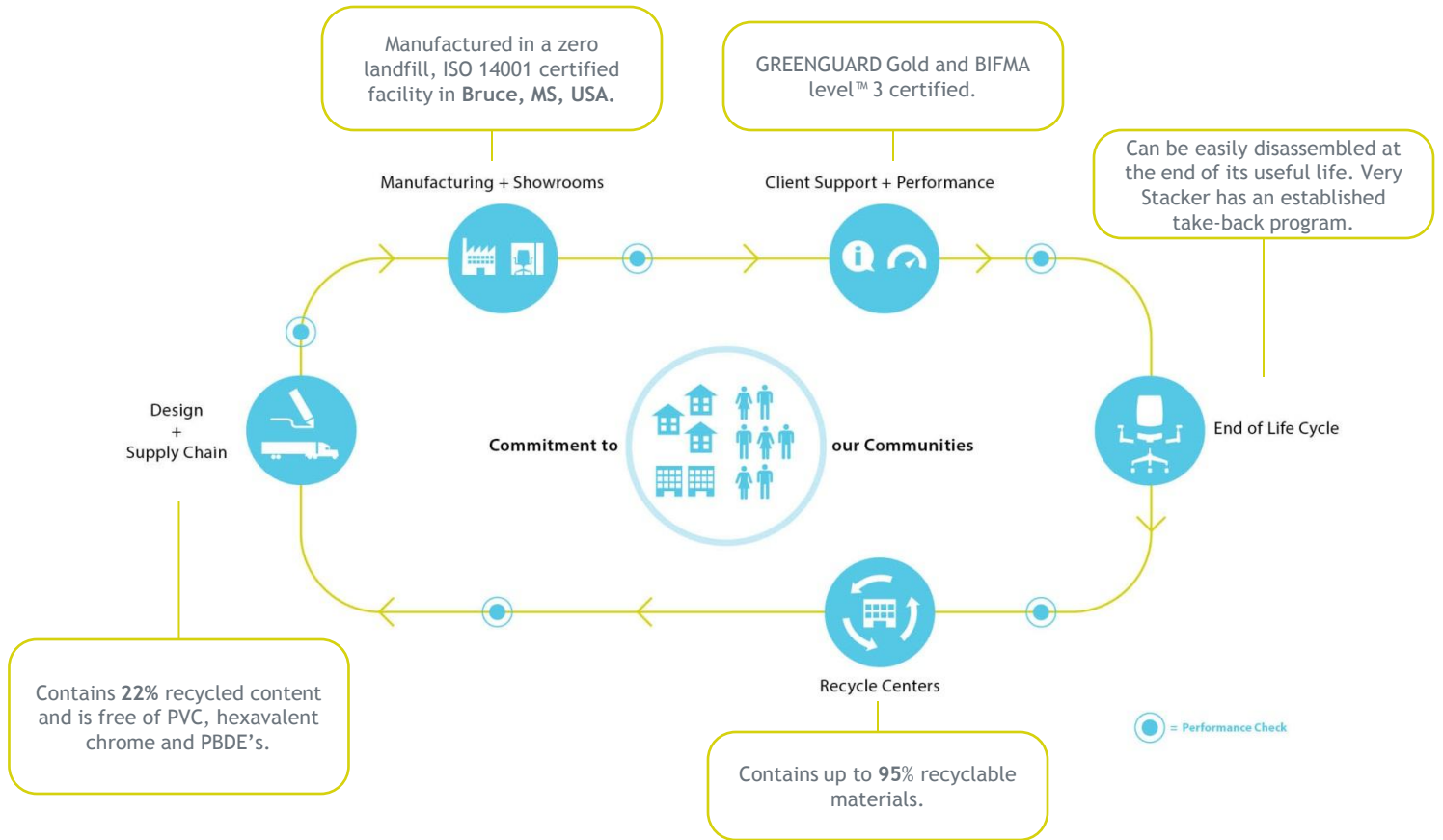


Very® Stacker

PRODUCT CATEGORY: SEATING

PRODUCT ENVIRONMENTAL DATA SHEET

SECTOR: NORTH AMERICA



HAWORTH®

The recycled content calculation is based on a Very Wire stacker, fully upholstered, chair height, and trivalent chrome finish.

RECYCLED CONTENT

	Material Weight	Post-Consumer Recycled Content	Pre-Consumer Recycled Content
Steel	10.5 lbs (65%)	02.6 lbs	01.0 lbs
Plastic	04.6 lbs (28%)	00.0 lbs	00.0 lbs
Fabric	00.6 lbs (04%)	00.0 lbs	00.0 lbs
Other materials	00.5 lbs (03%)	00.0 lbs	00.0 lbs
Total	16.3 lbs (100%)	2.6 lbs (16%)	1.0 lbs (6%)

PRODUCT CERTIFICATIONS



level 3 certified
 Certification # C0050452-127



GREENGUARD Gold certified
 Certification # 4965-420

MATERIAL CHEMISTRY*

Very Stacker Contains:

- Polyvinyl Chloride (PVC)
- Brominated or halogenated flame retardants
- Persistent organic pollutants
- Heavy metals (hexavalent chrome, lead, cadmium, mercury)
- Chlorofluorocarbons (CFCs)
- Phthalates
- None of the above

- Haworth Banned Chemicals List compliant
- Living Building Challenge™ Red List free

**chemicals disclosed to concentrations ≥ 100ppm of materials.*

LIFE CYCLE ASSESMENT (LCA) SUMMARY

For the defined functional unit, the total greenhouse gas emissions in terms of CO2 equivalents is 52 kilograms. The CO2 equivalent emissions from the Very Seating lifecycle are calculated using the IPCC 2001 GWP 100a methodology.

Life Cycle Assessments (LCAs) are one tool which allows us to enhance the triple bottom line of Haworth products by identifying high environmental impact stages within our products' lifecycles. Haworth is committed to better understanding and reducing the impacts of our products and operations on the natural world.

RECYCLABILITY & END OF LIFE MANAGEMENT

	Material Weight	Recyclable Content
Steel	10.5 lbs (65%)	10.5 lbs
Plastic	04.6 lbs (28%)	04.5 lbs
Fabric	00.6 lbs (04%)	00.4 lbs
Other materials	00.5 lbs (03%)	00.0 lbs
Total	16.3 lbs (100%)	15.4 lbs (95%)

To support the reclaiming of the valuable materials of which Very is made, Haworth has established a take-back program. At the end of Very's useful life, simply ship the chair to:

Material Recovery Center
 One Haworth Center
 Door #127
 Holland, MI 49423

Depending on the model and options, we will be able to recycle up to 95% of the chair. Components are identified with recycling symbols and material identification to assist in the recycling effort.

Very is packaged in a polyethylene bag and corrugated cardboard box, both of which are readily recyclable. Blanket wrap options may also be available.

LEADERSHIP IN ENERGY AND ENVIRONMENTAL DESIGN (LEED) v2009

Interior Design and Construction (ID+C)

MRC4: Recycled Content	Very Stacker contains 16% post-consumer and 6% pre-consumer recycled content.	1-2 points
MRC5: Regional Materials	Very Stacker is manufactured in Bruce, MS, USA.	1-2 points
IEQc4.5: Low-emitting materials - Systems Furniture and Seating	Very Stacker is GREENGUARD GOLD certified as low-emitting.	1 point

Building Design and Construction (BD+C)

MRC4: Recycled Content	Very Stacker contains 16% post-consumer and 6% pre-consumer recycled content.	1-2 points
MRC5: Regional Materials	Very Stacker is manufactured in Bruce, MS, USA.	1-2 points

Core and Shell Development (CS)

MRC4: Recycled Content	Very Stacker contains 16% post-consumer and 6% pre-consumer recycled content.	1-2 points
MRC5: Regional Materials	Very Stacker is manufactured in Bruce, MS, USA.	1-2 points

To learn more about Haworth sustainability initiatives [click here](#).

Product Support

Visit www.haworth.com to find the Haworth dealer closest to you.

Environmental support

Contact sustainability@haworth.com

LEADERSHIP IN ENERGY AND ENVIRONMENTAL DESIGN® (LEED) v4

LEED ID+C: Commercial Interiors | v4

MR109: Interiors life-cycle impact reduction	Depending on products chosen, Haworth products can contribute to some of the design for flexibility strategies including; take back system, recyclable materials, flexible power distribution, moveable walls, or access flooring.	1-4 points
MR114: Building product disclosure & optimization- sourcing of raw materials	Haworth is a member of the UN Global Compact and published an annual Communication of Progress which contributes to Option 1: raw material source and extraction reporting. Haworth products also contain recycled content or FSC certified wood which contribute to Option 2: leadership extraction practices.	1-2 points
IEQ112: Low-emitting Materials	Haworth products are Greenguard certified which is compliant with ANSI/BIFMA Standard Method M7.1-2011.	1-3 points

LEED BD+C: New Construction | v4

MR114: Building product disclosure & optimization- sourcing of raw materials	Haworth is a member of the UN Global Compact and published an annual Communication of Progress which contributes to Option 1: raw material source and extraction reporting. Haworth products also contain recycled content or FSC certified wood which contribute to Option 2: leadership extraction practices.	1-2 points
IEQ112: Low-emitting Materials	Haworth products are Greenguard certified which is compliant with ANSI/BIFMA Standard Method M7.1-2011.	1-3 points

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Environmental support

Contact sustainability@haworth.com